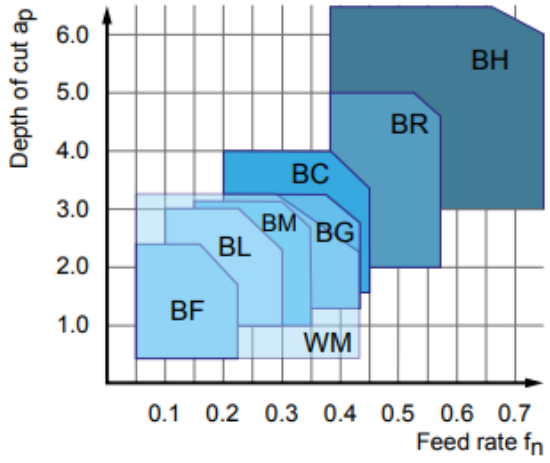
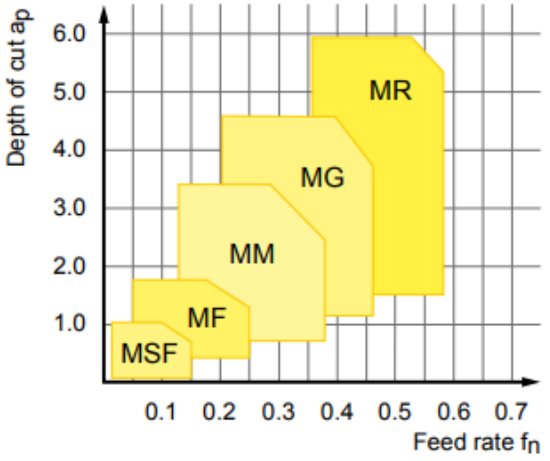
Turning Insert Feed Rates by Chipbreaker

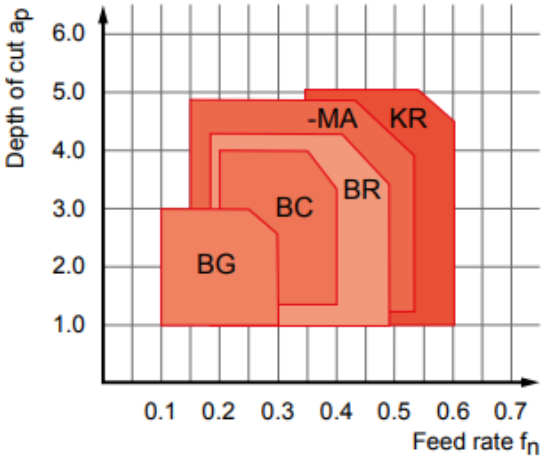
P Steel



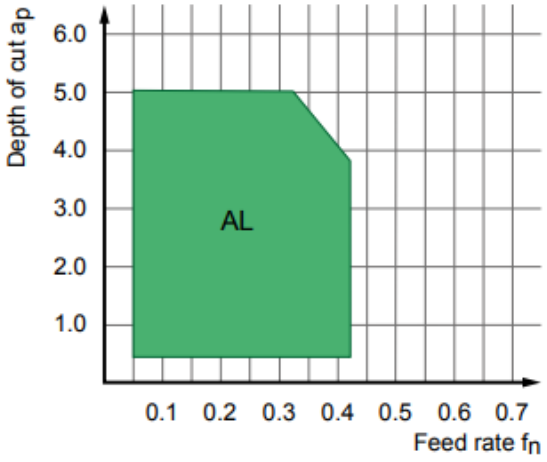
M Stainless Steel

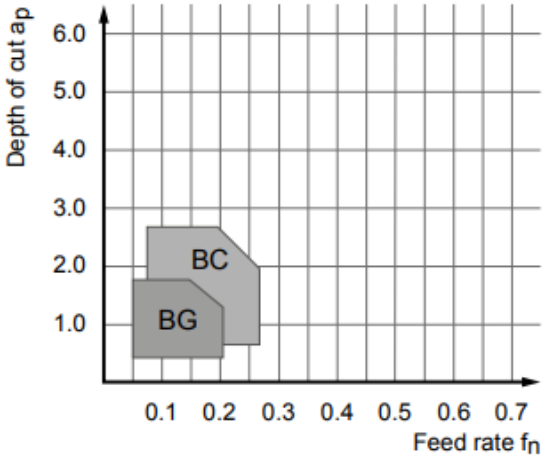


K Cast Iron



N Non-Ferrous



S HRSA & Titanium

H Hardened Steel