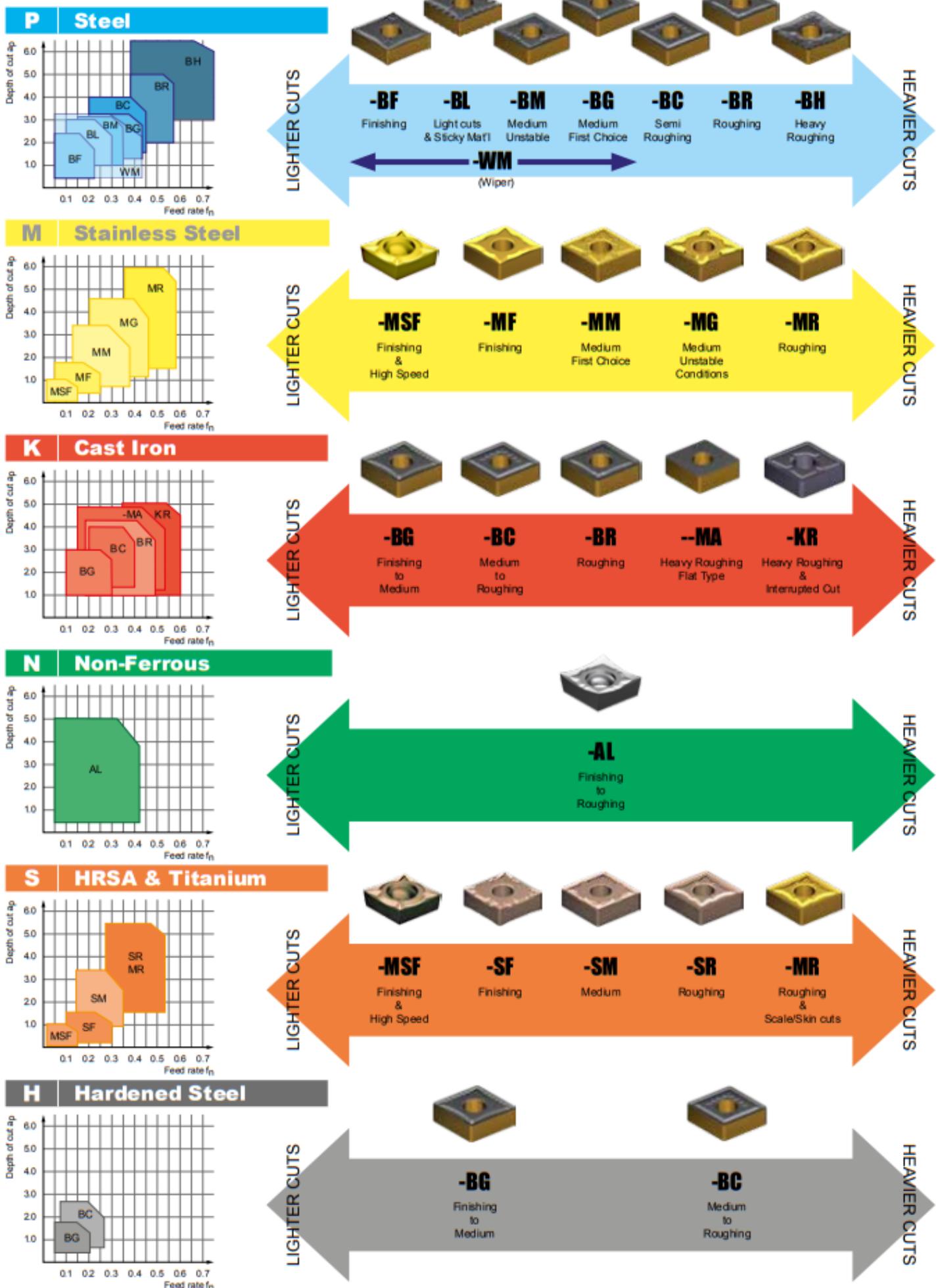
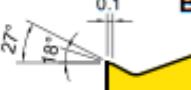
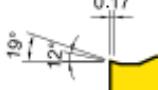
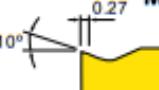
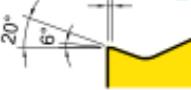
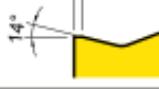
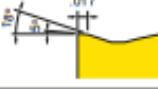
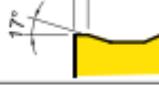
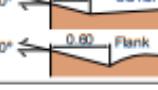
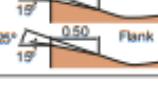
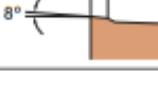
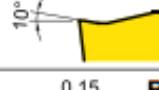
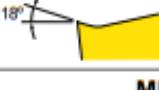
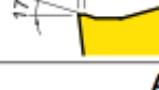
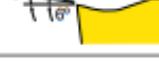


# CHIPBREAKER GUIDE



## CHIPBREAKER GUIDE

P	M	K	N	S	H	NEGATIVE			P	M	K	N	S	H	NEGATIVE		
●	○						BF	Finishing	●		○					MF	Finishing of stainless steel
●							BL	Light cutting and sticky materials	●		○					MM	Medium cutting of stainless steel
●							BM	Medium cutting and unstable conditions	●		○					MG	Medium to difficult conditions in stainless steel and HRSA
●	○	●					BG	Medium cutting First choice	●		●					MR	Roughing of stainless steel and scale/skin HRSA
●	●						BC	Cast iron and medium roughing of steel	●	○						WM	Wiper geometry for improved surface finish in steel
●	●						BR	Roughing and interrupted cut			●					SF	Finishing of clean HRSA material
●	●						BH	Heavy roughing	○		●					SM	Medium cutting of clean HRSA material
	●						--MA	Cast iron heavy roughing Flat insert type	○		●					SR	Roughing of clean HRSA material
							KR	Cast iron heavy roughing and interrupted cut									

P	M	K	N	S	H	POSITIVE			P	M	K	N	S	H	POSITIVE		
●	○						BF	Finishing	●		●					MSF	Finishing of clean HRSA material and stainless steel
●	●						BG	Medium Cutting	●		○					MF	Finishing of stainless steel
		●					AL	For Aluminium	●		○					MM	Medium cutting of stainless steel